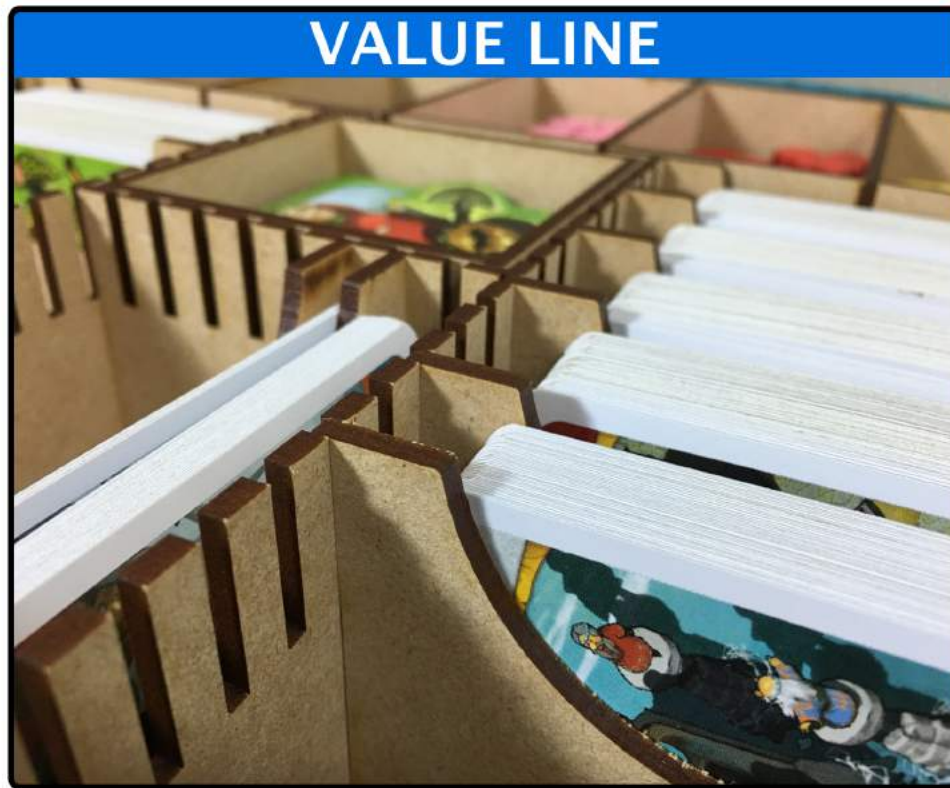


# INSERT FOR IMPERIAL SETTLERS

IS-001 Storage Solution for Imperial Settlers and Expansions



## General Construction Tips

- 1) Each piece should be removed from the frames with gentle pressure back and forth. You should not need a knife to cut pieces free.
- 2) Our inserts are designed to be glued together. We use Sobo craft glue, but any glue that is tacky and dries clear will work fine. Tacky glue assists with building as it holds better during construction. You can use painter's/masking tape for some joins, but glue is always best.
- 3) Keep some paper towels handy for cleanup during build.
- 4) Ensure you cleanup excess glue as you build. This is especially important in card lanes where dividers will be used or in spaces where a tray will be stored.
- 5) Check the build diagram included in the package for reference, including all parts, as well as build tips specific to this insert.
- 6) Always dry fit pieces first to ensure a good fit and to better understand how the kit goes together.
- 7) Allow your finished insert to dry overnight.
- 8) You can optionally sand and even stain your insert.
- 9) Don't hesitate to reach out to us if you have questions!

This storage solution is compatible with the Imperial Settlers box by Portal Games. Go7 Gaming has no relationship with Portal Games. All trademarks/marks are the property of their respective owners.

NOT A CHILDREN'S TOY  
**AGE 14+**

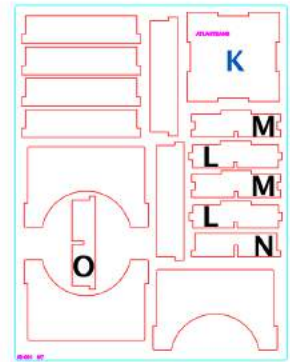
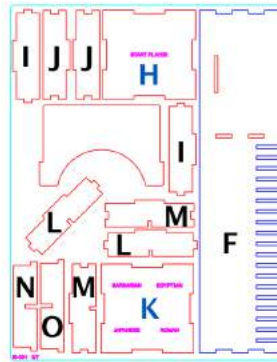
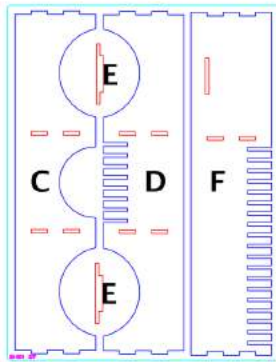
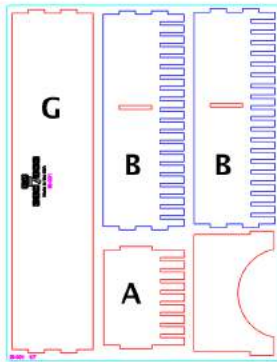
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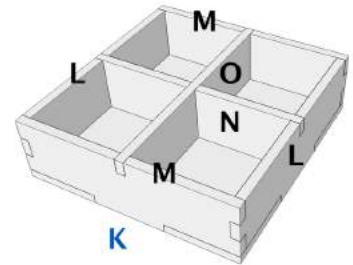
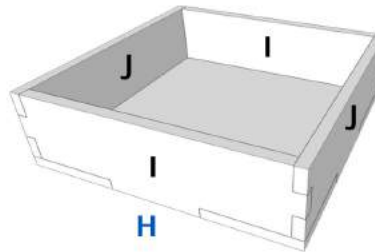
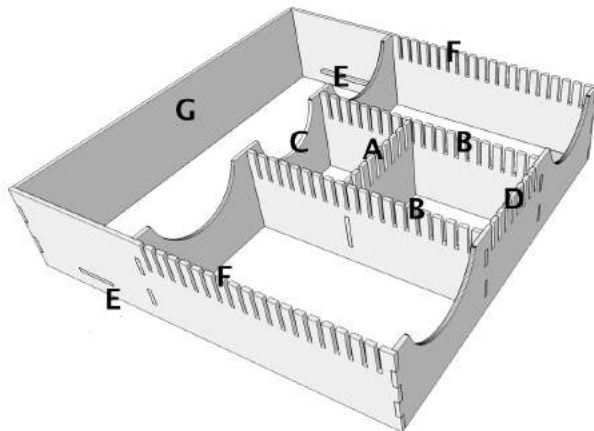
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# Kit Plates



## 3D Models



## Build Instructions

This storage solution is designed to fit inside the base box for Imperial Settlers. This solution includes an insert and 5 trays and provides storage for the base game and expansions. This solution allows for storage of sleeved or unsleeved cards. These instructions will cover constructing the insert and the removable trays one-by-one. We have provided glue cleanup sticks (short, thin strips of wood) on plate #4. Use these to cleanup excess glue when you join two pieces of wood.

Let's begin by building the main insert.

- 1) Place glue on the end tabs of short divider wall (A) and connect to inner lane wall (B) and then to the second inner lane wall (B).
- 2) Next, place glue on rear end tabs of both inner lane walls (B) and connect to inner tray wall (C).
- 3) Next, place glue on front end tabs of both inner lane walls (B) and connect to outer wall (D).
- 4) Next, place glue on the tab of tray support (E) and connect to outer divider wall (F). Repeat for the other outer divider wall (F).
- Note:** ensure you dry fit and place the tray support on the correct side of outer divider wall (F).
- 5) Next, place glue on the left end tabs of both inner tray wall (C) and outer wall (D) and connect to outer divider wall (F). Repeat on the other side with the second outer divider wall (F).
- 6) Finally, place glue on the end tabs of rear tray wall (G) and connect.

Next, let's construct the start player tray (H). This tray is designed to store the start player token, the round marker, and the promo exploration tiles.

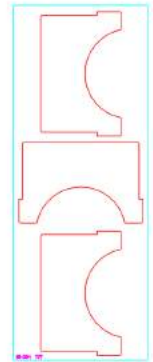
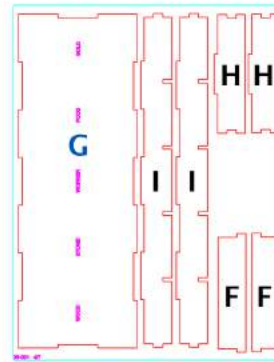
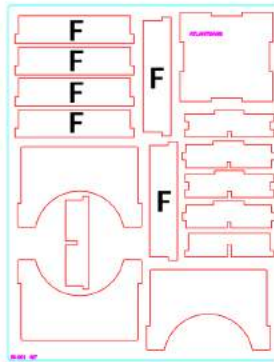
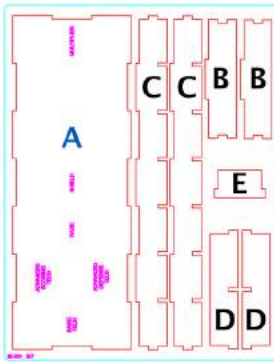
- 1) Lay base (H) down on your workspace. Apply glue to the bottom of long side wall (J) and apply glue to the bottom and both side tabs of end wall (I) and then connect them together on base (H).
- 2) Next, apply glue to the bottom of long side wall (J) and connect it to the structure.
- 3) Finally, place glue on the bottom and side tabs of end wall (I) and connect.

Next, let's construct the faction storage trays (K). These two etched trays offer storage for your faction-specific tokens and there are 3 empty compartments that will hopefully some day be filled with amazing new factions!

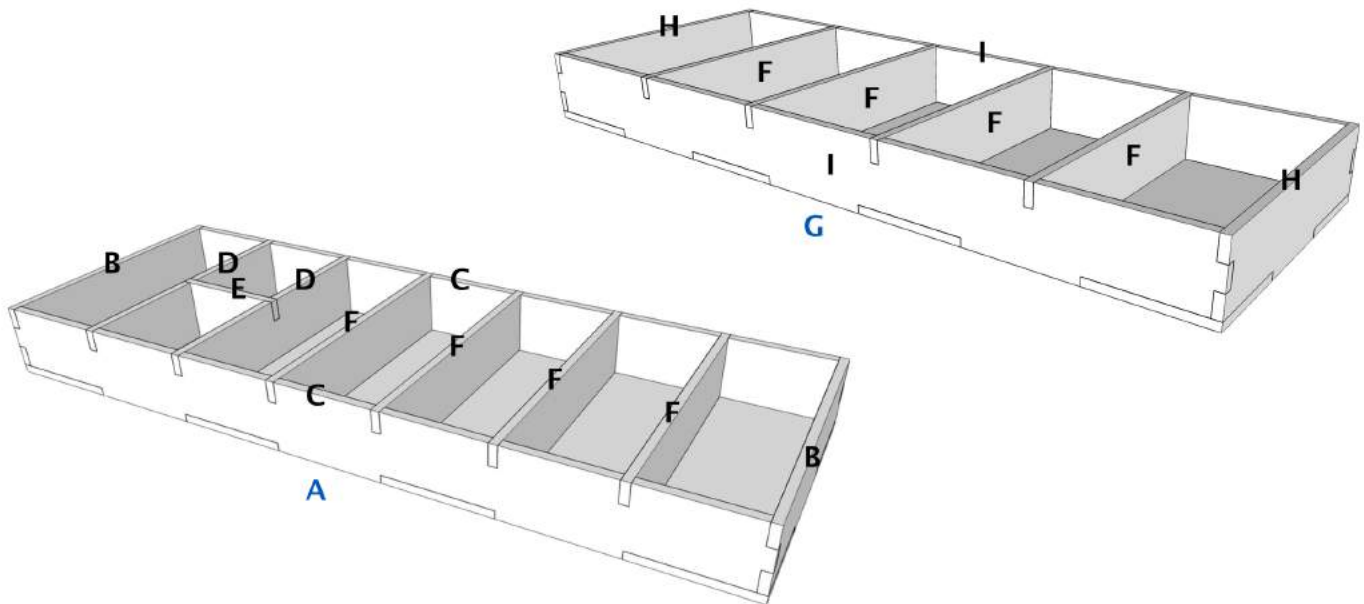
- 1) Lay base (K) down on your workspace. Apply glue to the bottom of long side wall (M) and apply glue to the bottom and both side tabs of end wall (L) and then connect them together on base (K).
- 2) Next, apply glue to the bottom of long side wall (M) and connect it to the structure.
- 3) Next, place glue on the bottom and side tabs of end wall (L) and connect.
- 4) Next, place glue on the sides of the end tabs of inner divider wall (N) and connect.
- 5) Finally, place glue on the sides of the end tabs of inner divider wall (O) and connect.
- 6) Repeat for the second faction token tray.

Allow your insert and trays to dry overnight and then place your components. Instructions continue on next page.

# Kit Plates



## 3D Models



## Build Instructions

Next, let's construct the cardboard token storage tray (A). This tray is designed to store the cardboard tokens from the base game and expansions. This tray currently has two empty compartments that will hopefully someday be filled with amazing expansion components! For now, you can use them as you wish.

Remember, after each piece is placed, you should cleanup excess glue using the provided glue sticks (short, thin wood strips). Also, remember to dry fit everything so you understand where to place glue and how everything fits together.

- 1) Lay base (A) down on your workspace. Apply glue to the bottom of end wall (B) and apply glue to the bottom and both side tabs of long side wall (C) and then connect them together on base (A).
- 2) Next, apply glue to the bottom of end wall (B) and connect it to the structure.
- 3) Next, place glue on the bottom and side tabs of long side wall (C) and connect.
- 4) Next, place glue on both end tabs of the two special dividers (D) and connect.
- 5) Next, place glue on both end tabs of the short divider (E) and connect.
- 6) Finally, place glue on both end tabs of the four dividers (F) and connect.

Finally, let's build the wood token storage tray (G).

- 1) Lay base (G) down on your workspace. Apply glue to the bottom of end wall (H) and apply glue to the bottom and both side tabs of long side wall (I) and then connect them together on base (G).
- 2) Next, apply glue to the bottom of end wall (H) and connect it to the structure.
- 3) Next, place glue on the bottom and side tabs of long side wall (I) and connect.
- 4) Finally, place glue on both end tabs of the four dividers (J) and connect.

Allow your trays to dry overnight and then place your components into the trays. You have completed the project.